

	Power-Cast Ortmann, Velbert	Power-Cast Ortmann, Děčín	Power-Cast Vobra, Enger	Power-Cast Monterrey, Mexico	Power-Cast Zitzmann, Stockheim
<b>DIE CASTING METHOD</b>					
Zinc die casting	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>			
Aluminium die casting			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
Magnesium die casting					<input checked="" type="checkbox"/>
Coating of zinc die cast parts with plastic		<input checked="" type="checkbox"/>			
<b>PART WEIGHTS</b>					
	5 – 2000 g	1 – 2000 g	50 – 5000 g	250 – 2000 g	70 – 8000 g
<b>ALLOYS</b>					
ZINC	ZP 0400	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
	ZP 0410	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
	ZP 0430	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
	ZP 0360		<input checked="" type="checkbox"/>		
	ZA 8	<input checked="" type="checkbox"/>			
ALUMINIUM	Al226			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Al230			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Al231			<input checked="" type="checkbox"/>	
	Al239			<input checked="" type="checkbox"/>	
	Silafont-36			<input checked="" type="checkbox"/>	
MAGNESIUM	AZ91				<input checked="" type="checkbox"/>
	AM60				<input checked="" type="checkbox"/>
	AM50				<input checked="" type="checkbox"/>
<b>CERTIFICATIONS</b>					
DIN EN ISO 9001	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
ISO/TS 16949	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>
DIN EN ISO 14001	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
<b>HOT CHAMBER MACHINES</b>					
Number	18	35			7
Closing force	20 – 200 t	20 – 200 t			125 – 560 t
<b>COLD CHAMBER MACHINES</b>					
Number			12	4	8
Closing force			160 – 840 t	650 t	320 – 1.100 t